



HO Structure Kit IMPERIAL FOODS 933-3184

Thanks for purchasing this Cornerstone kit. Please take a moment to read all of the instructions and study the drawings before starting. All parts are styrene plastic, so use compatible glue and paint to assemble and finish your model. PLEASE NOTE - This partial kit provides a smooth transition from 3-D foreground scenery to a backdrop such as the Walthers SceneMaster Instant Horizon scenes (sold separately). Some parts included with your model will not be needed for assembly: keep them for future projects or discard as desired.

Over the centuries, many ways to preserve food have been developed, including smoking, salting, drying and spicing. The basic ideas of sterilizing food by exposure to high temperature and sealing it in an airtight metal can to prevent spoilage were developed in France in the 1800s. Today canned meats, fruits, vegetables and more are a familiar site on store shelves worldwide.

The actual process is done in a purpose-built facility known as a cannery, usually built close to growing and harvesting areas. This ensures foods are fresh and helps reduce transportation costs. Many older plants have been expanded to produce both canned and frozen foods to meet consumer demand. A typical operation includes a receiving area where food products are washed and sorted. The main building houses the cooking and canning or freezing machinery, while a boiler house provides steam and hot water for cooking and sterilization. A water tank, often mounted on the roof, insures a steady supply of water for the various operations.

Figures, vehicles, scenery materials and other accessories can all be added to complete your new industry. Look for them at your dealer, see the Walthers Model Railroad Reference Book or visit us on-line at walthers.com.

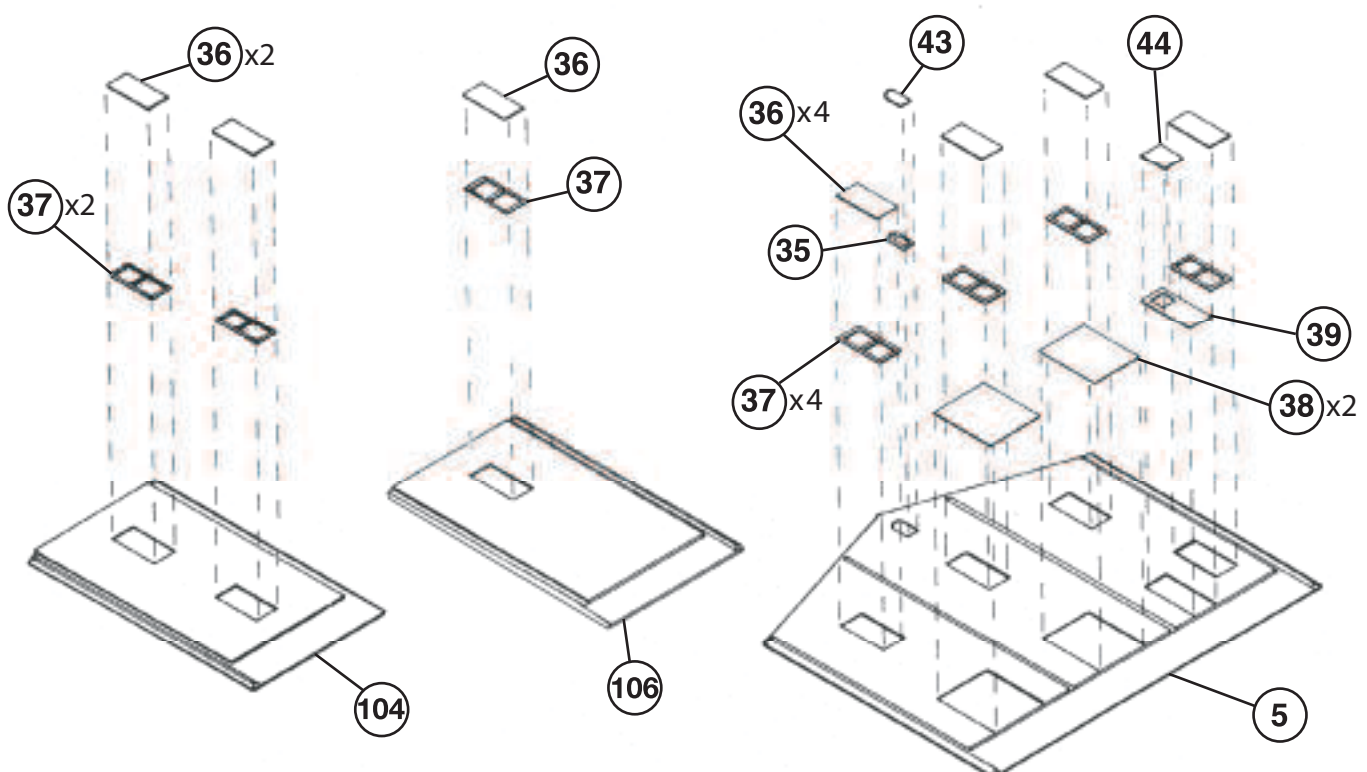
Main Building

1) Doors & Windows - PLEASE NOTE: All Double-Hung Windows (37) are marked TOP on the back; be sure this faces upward and glue Windows in place as noted below.

Front Wall (5): Ground Floor: Dock Doors (2x 38), Entry Door (39) and Entry Door Glass (40), Window (37) and Window Glass (36). Upper Floor: Windows (3x 37) and Window Glass (3x 36), Attic Window (35) and Attic Window Glass (43).

Right Wall (106): Window (37) and Window Glass (36).

Left Wall (104): Windows (2x 37) and Window Glass (2x 36).



2) Note the molded cut lines on the underside of the Large (1) and Small (2) Base sections. Using a sharp hobby knife or saw, carefully cut along these lines as shown. Align end of Small Base with tab as shown, glue where parts meet and allow to dry on a flat surface.

3) Using raised ridges to align parts, glue Walls to Base and at inside corners where parts meet.

4) Glue Stairs (17) to raised pad on base. Glue Support Braces (16) to underside of Dock (15) as shown. Align Dock so it meets the stairs, and glue completed assembly to Front Wall.

5) Note the pairs of raised ridges on the underside of the Canopy 14: use these to align parts and glue Canopy Supports (4x 10) to Canopy. The Canopy Roof has insets at both edges to align with the cornices, while the center rests on the raised ridge of the Front Wall as shown. Make sure parts are aligned correctly and glue Canopy Roof and Supports where parts meet the Front Wall.

6) Note the correct alignment of Right (125) and Left (126) Roof Halves. Use raised ridges on side and front to align each half with walls, and glue at inside edges where parts meet. Glue Vent Halves (2x 28) together and glue completed Vent to flat pad on Roof.

7) Test-fit Downspouts (2x 13): trim to fit under Roof if needed. When satisfied with the fit, glue small pins on each Downspout to openings in Side Walls.

Water Tower Assembly

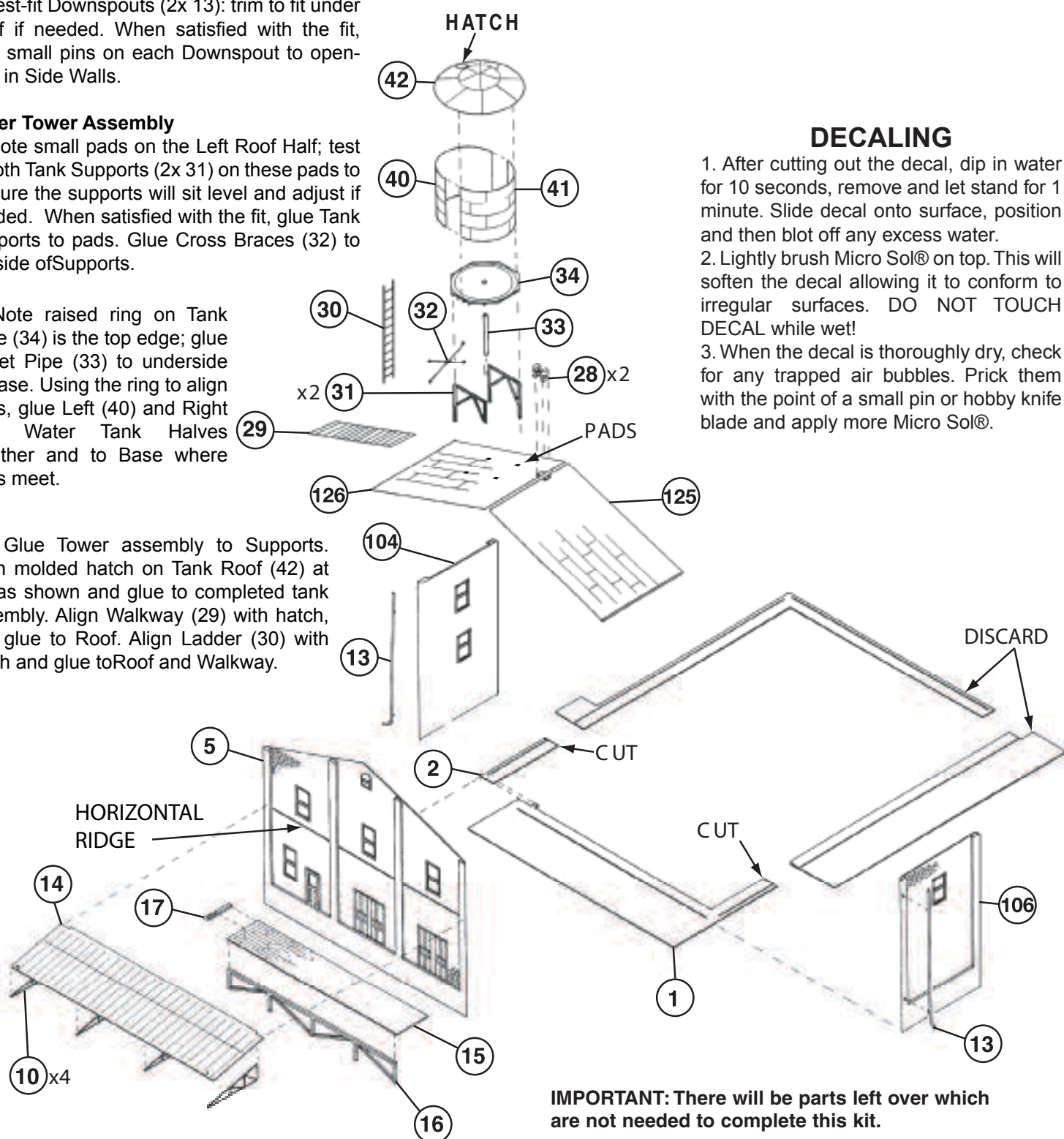
8) Note small pads on the Left Roof Half; test fit both Tank Supports (2x 31) on these pads to be sure the supports will sit level and adjust if needed. When satisfied with the fit, glue Tank Supports to pads. Glue Cross Braces (32) to left side of Supports.

9) Note raised ring on Tank Base (34) is the top edge; glue Outlet Pipe (33) to underside of Base. Using the ring to align parts, glue Left (40) and Right (41) Water Tank Halves together and to Base where parts meet.

10) Glue Tower assembly to Supports. Align molded hatch on Tank Roof (42) at left as shown and glue to completed tank assembly. Align Walkway (29) with hatch, and glue to Roof. Align Ladder (30) with hatch and glue to Roof and Walkway.

DECALING

1. After cutting out the decal, dip in water for 10 seconds, remove and let stand for 1 minute. Slide decal onto surface, position and then blot off any excess water.
2. Lightly brush Micro Sol® on top. This will soften the decal allowing it to conform to irregular surfaces. DO NOT TOUCH DECAL while wet!
3. When the decal is thoroughly dry, check for any trapped air bubbles. Prick them with the point of a small pin or hobby knife blade and apply more Micro Sol®.



IMPORTANT: There will be parts left over which are not needed to complete this kit.